

## 4. WEAVING MACHINERIES

### 1.6 – SIZING MACHINES

Unit Price  
Euro

#### 4.1.06.020

##### **RAMALLUMIN Combined sizing line (both systems, direct and sectional) – y.o.c. 1998**

- Creel with 18 positions
- Entry width of the tanks mm. 2150
- Width of the beaming machine for the delivery of the sized yarn mm 3200 with flanges having a max. diameter of 1000 mm.
- Double impregnation tank
- 14 drying rollers, steam heated, with the following configurations:
  - **double impregnation tank:** the machine employs all the 14 drying rollers, of which: 10 rollers are covered with teflon and 4 rollers are in stainless steel
  - **single impregnation tank:** the machine employs only 10 drying rollers, of which : 6 rollers are coated with teflon and 4 rollers are in stainless steel.

This line can process up to a max. of 15.000 wires

**The line running in production until the 31.07.2015**



108.000,00



#### 4.1.06.021

##### **RAMALLUMIN Sectional sizing line – y.o.c. 1988**

- Entry width of the tanks mm. 2150
- Width of the beaming machine for the delivery of the sized yarn mm 3200 with flanges having a max. diameter of 1000 mm.
- Impregnation tank
- 11 drying rollers, steam heated, of which : 5 rollers are covered with Teflons and 6 rollers are in stainless steel

**The line running in production until the 31.07.2015**



62.000,00

#### 4.1.06.022

##### **RAMALLUMIN fractional warping machine**

**y.o.c. 1993**

- Working width 1.800 mm
- 22 beams with flanges of 800 mm.
- 6 beams with flanges of 1.000 mm.
- Creel with 840 positions
- Manufacturer RAMALLUMIN
- Gauge from cone to cone 280 mm.
- Automatic suctioning system with sliding carriage on rails

**Machine running in production until the 31.07.2015**



47.000,00