

1. SPINNING MACHINES

1.8 – CARDS

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1.1.08.005

No. 4 Cards RIETER model C 10 – y.o.c. 1995

100 cm working width

Doffer : 1 pc.

Brizor : 1 pc.

112 pcs of moveable heads

Fixed head 1 at the front & 1 at the back

Can Sizes = Diameter : 100 cm. / Height : 110 cm.

Koyler Type : Rosink.



1.1.08.006

No. 2 Cards BONINO mod. CC 150/70 – y.o.c. 1998

Suitable for regenerated yarn production

100 cm working width

Avantren : 1 pc.

Doffer : 1 pc.

Brizor : 1 pc.

64 pcs of moveable heads

40 pcs of fixed heads

Can Sizes = Diameter : 100 cm. / Height : 110 cm.

Koyler Type : Bonino.



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Complete Plant of Carded Spinning composed with:

PREPARATION Department

- N.2 cells (iron panels) with opening milling machine
- N.1 cleaning picker model with revolving reel equipped with cyclone inlet and suction nozzle of exit material
- N.1 opener with cylinders entry and drum with wood lags and steel round point; machine equipped with inlet cell (without suction) and outlet hopper
- N.1 metering and mixing apparatus for ensimage (inox steel)

CARD Department

N.1 card set Octir mod.Titano, H=2500mm, years 1977, composed with:

- Metering feeder with mechanical balance storage silos and feeding table
- Breast with inlet group, feed-roller dia.400, drum dia.1650, comber dia.1270, 7 carding couples + flying group
- **1st card** with conveyor cylinder from breast comber to card drum, drum dia.2000, comber dia,1500, 6 carding couples + flying group and fleece doffing comb
- conveyor composed with 1st part with lapper slivers, underground connection to 2nd part with rod sliver, 2nd part with folder trucks for lap rectilinear distribution on feeding table
- **2nd card** with inlet group, feed-roller dia.350, drum dia.2000, comber dia.1500, 8 carding couples + flying group and fleece doffing comb
- hydraulic pressure strainer (peralta) with cylinder dia. 300, complete with doffer cylinder and fleece doffing comb
- conveyor composed with: 1st part with folder truck, underground connection to 2nd part with rod sliver, 2nd part with folder trucks for lap rectilinear distribution on feeding table
- **3rd card** with inlet group, feed-roller dia.350, drum dia.2000, comber dia. 1500, 8 carding couples + flying group and fleece doffing comb
- **4th card** with connection to 3rd card sliver + conveyor cylinder dia.300, drum dia.2000, comber dia.1500, 8 carding couples + flying group and fleece doffing comb
- divider to simple rubbing prepared for 216 yarns, same mechanical division of mm10.8; model 1 lace 1 yarn, complete with oscillating hollow lap rollers
- machine equipped with: frame for cylinders cleaner model Octir, rollers for divider and roller, n.1 division of 240 yarns

SPINNING Department

- N.2 selfacting Bigagli model B5, year 1980, n.550 spindles each

